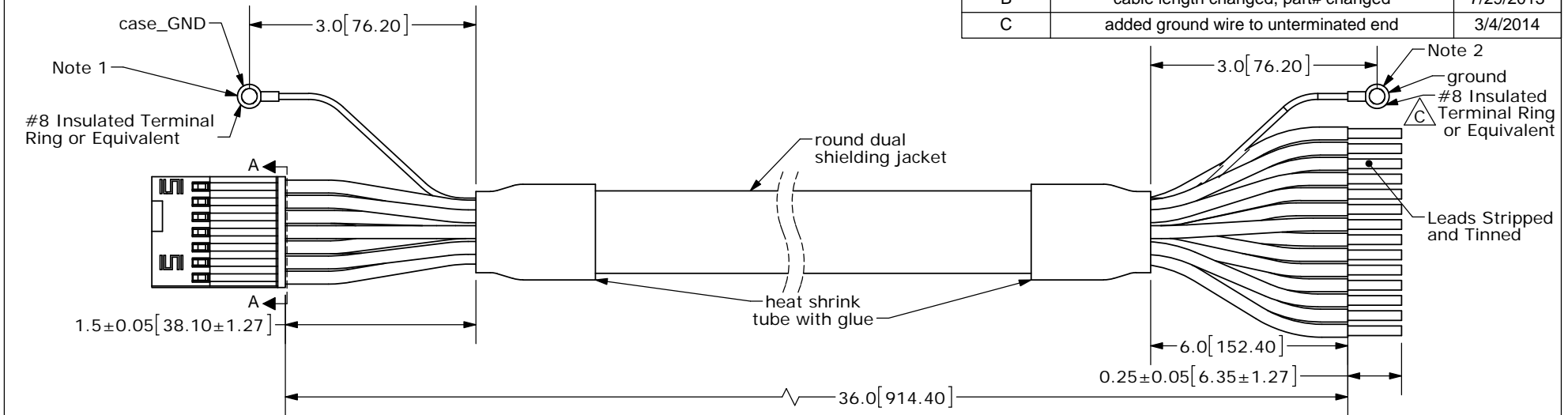
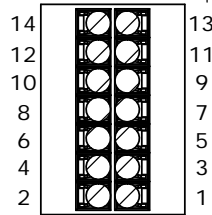


REV.	DESCRIPTION	DATE
A	NEW DRAWING	6/10/2013
B	cable length changed, part# changed	7/29/2013
C	added ground wire to unterminated end	3/4/2014



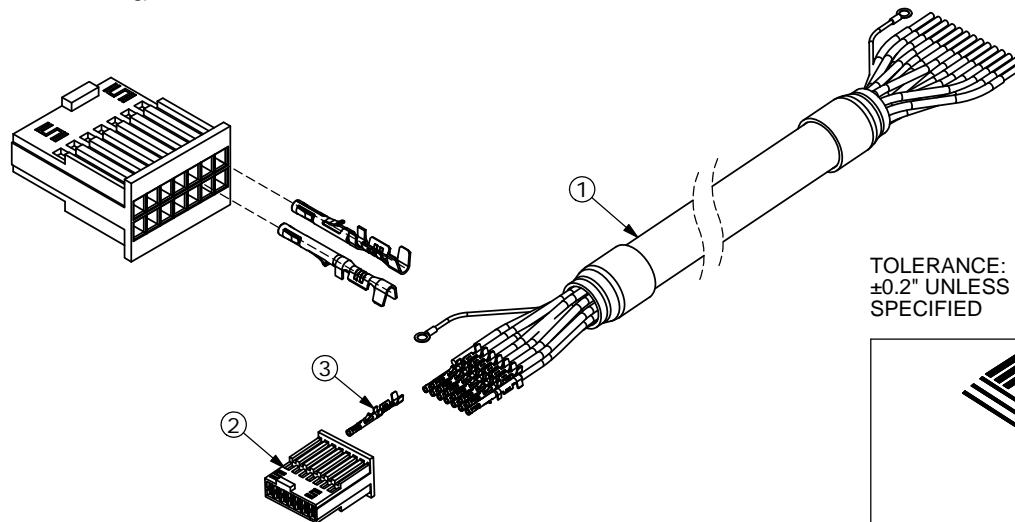
Note 1  
#8 Insulated Terminal Ring or Equivalent

Note 2  
ground  
#8 Insulated Terminal Ring or Equivalent



SECTION A-A  
SCALE 3 : 1  
(Back of Connector Housing)

Connector Pinout			
#	Function	Color	
		Primary	Stripe
1	RX_ENC+	Blue	Red
2	TX_ENC+	Green	Red
3	U+	Brown	Black
4	GND	Black	Red
5	W+	Orange	Black
6	+5V	Red	Black
7	V+	Red	White
8	B+	Green	Black
9	B-	Black	Green
10	A+	White	Black
11	A-	Black	White
12	Z+	Blue	Black
13	Z-	Black	Blue
14	MCLRB	Yellow	Black



NOTES 1: case\_GND is connected internally to GND (black/red)  
2: ground connected internally to cable shielding

TOLERANCE:  
±0.2" UNLESS OTHERWISE SPECIFIED



20050 SW 112th Ave.  
Tualatin, OR 97062  
Phone: 503-612-2300  
800-275-4899  
Fax: 503-612-2383  
Website: www.cui.com

ITEM NO:	977-7011R	REV:	C
PART NO:	AMT-14C-1-036	UNITS:	INCHES [MM]
DRAWN BY:	RDS	APPROVED BY:	
SCALE:			

	Part	QTY	Part#
1	Cable	1	3M 3600B/20
2	Connector	1	Samtec ISDF-07-D-L
3	Crimp Pins	14	Samtec CC03L-2830-01-G

PC FILE NAME:  
AMT-14C-1-036

COPYRIGHT 2013 BY CUI INC.